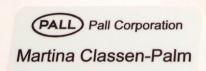
Citation® Engraving & Color Sublimation Custom Badges



























Name Badge Options

The backing style and imprint method are the basic options. Most popular backing is a Magnet Bar which does not damage clothing. Classic Pin back style, Bull Dog Clip and Military Push Pin styles are also available backing styles.

Additional options are Badge Frame backings which add a nice border and extra

thickness to the badges. Epoxy Doming is another option which creates an attractive layer to the surface.

Most commonly Name Badges can be done in any size. The Logo placement, name and title design

will help dictate the final size of the badge. A few Exceptions to the unlimited sized badges are badges with Standard size Badge Frames and a Specialty line of Color Printed FR Plastic Badges.





Color Printed Badge

Full Color badges are created with a Sublimation printing process. Colors are created by printing with a conventional ink jet printer using specialty inks. This process then uses 400 degree heat to cook the inks into the surface of the badges. Popular materials for this process are Aluminum badges with White, Silver, Gold, Copper finishes. A White FR Plastic is another options. This material is a Fiberglass Reinforced plastic that comes in stock sizes 3 inches wide and 1, 1.25, 1.5 and 2 inches tall with an additional option of an Oval Shape. Other materials are Satin Brass and bright finished aluminum colors. The sublimation process allows for Full Bleed, Full Color badges to be easily created.





Plastic and Metal Engraved Badges

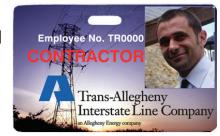
Engraving is be done with either of two methods. Electronics Engraving Machine is a unique engraver that machines the badge design into metal and plastic. This machine uses a tungsten carbide cutting tool to deeply engrave the design. This creates a truly unique product. Most Metal Engraved badges are done on the Electronic Engraving machines. Laser Engraved badges are typically Plastic badges. The laser can easily cut the plastic to custom shapes.





Specialty Badges

Lanyard Style Badges are available. Badges can be also created in a Pocket Badge style. Small Lapel pins can also be created and would typically have an epoxy dome surface for added appeal. Backing plates can also be added for extra color.





Citation® Engraving & Sublimation Services Badges Price List

NAME BADGES WITH NAME CHANGES

Magnet Back Badge (MBBS or MBBL)

Pin Back Badge (PBS or PBL)

Clip Back Badge (CBS or CBL)

Large Badges are bigger than $11/2 \times 31/2$

All Badges can be made to any size.

Except FR Plastic Color Imprinted Badges which are 3" wide x 1, 1.25, 1.50 or 2"

Part #	Description	1-5	6-24	25 - 99	100&Up
MBBS MBBL	Small Magnet Badge Large Magnet Badge		\$10.40 \$11.80	\$9.40 \$10.80	\$9.00 \$10.40
P/CBS P/CBL	Pin or Clip Small Pin or Clip Large	\$10.00 \$11.00	\$8.80 \$10.80	\$8.00 \$9.00	\$7.50 \$8.50
PKTB	Pocket Style Badge	\$16.00	\$14.00	\$13.00	\$12.00
LANYARD	Horizontal/Vertical 1 Sided	\$13.00	\$12.00	\$11.00	\$10.00

RUSH Service 1 to 2 Day Service **20% or minimum** \$24.00

Same Day Service 30% or minimum

Drop Shipment Per Destination

Logo Restoration and

Creation Services Available.

Numerous Badge Frames options starting from \$3.50 extra Epoxy Dome coatings \$3.00 extra

\$24.00 MINIMUM BILLING OR \$9.00 LTM FEE



\$36.00

BRUNSWICK

Acceptance Company

Karl Houdeschell